

304.375 1'



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3907-1

Job Sheet 197888



Part No: D3907-1

Job Qty: 24 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 7/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	24 pcs	7/30/19	7/30/19	0.50	1.01	Hardinge - 1		Brl Sep. 10 '19 / SBL
120	QC 8	24 pcs	7/30/19	7/30/19	0.00	0.00	QC 8 - 12	DAS 14 9-89	mx p/09/11
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	24 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

Plex 7/18/19 8:47 AM Dart.lajeunesse.marie



Container No: S212419



Part: D3907-1

Job No: 197888

Serial No/Batch: S212419

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/10/19

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				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B	34				
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - SA	24 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	
								QC 21 - SA - 70	
								QC 21 - SA - 53	
				Part Op 100 - (Hardinge) Machine as per Folio FA823 & Dwg D3907 Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) *****STOCK IN BASKET CELL**** 140 - (QC21- Final Inspection - Work Order Release)					
				Job BOM					
				Part / Item	Component Name	Quantity	Operation	Container	
M304R0.375	304 Round Bar 0.375	.7200 ft (.03 ea)	100-Hardinge - 1	S203552					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Hardinge - 1	M304R0.375	1	11	0					
Part Specifications									
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments				
1	Bushing	0.375Inches ± 0.010	0.385 0.365	0.372	Diameter				
2	Bushing	0.250Inches ± 0.030	0.280 0.220	0.252					
3	Bushing	0.059Inches ± 0.010	0.069 0.049	0.057					
4	Bushing	0.257Inches + 0.006 - 0.001	0.263 0.256	0.257	Diameter				

Date:



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec./Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS042)					
Description Work Order Deviation		Disposition							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							
Root Cause		FAULT CATEGORY							
☐ Operator	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong						
☐ Manufacturing Process	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance						
☐ Equip/Tooling	☐ BOM/Route	☐ Grain Direction	☐ Drawing						
☐ Handling/Preservation	☐ Broken/Damage/Defect	☐ Weld	☐ Finish						
☐ Material	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing						
☐ Product Improvement	☐ Drill Holes	☐ Out of Sequence	☐ Misread						
☐ Process Improvement	☐ Fit/Function	☐ Off-set/Set-up							
☐ Human Factors	Other/Details:								